



It is our job to make your glasses comfortable

Since 1977

Hasegawa Bicoh co.,ltd.



Thank you very much for your continued patronage of our products.

We, Hasegawa Bicoh Co., Ltd., established in July 1977 with our poilicy

"It is our job to make your glasses comfortable".

We have developed and manufactured

"eyeglass related products not found anywhere in the world".

Thanks to everyone, we were able to celebrate our 40th anniversary in July 2017. Again, I am sorry for the gratitude and gratitude of the support of everyone who had patronage for many years.

We are good at silicone products, and products such as "Megalock" and "Cell Seal" The world's first "Silicone nose pad", "Cushion nose pad",

"Silicone temple tip" and other glasses parts,

Especially for the trial frame, it occupied about 80% of domestic market share.

We are also exporting to more than 20 overseas countries.

The society of the future will become international era,

the era will be more demanding speed than ever before.

Among them, we respond "seriously" and "promptly"

to opinions and requests from customers daily,

We are committed to working on the development of better products.

In 2020, the pandemic of the COVID-19 faced an unprecedented crisis

in the world and had a significant impact on the eyewear industry.

However, we will continue to increase our potential and

move forward to develop new products every day,

so we appreciate your guidance and encouragement.

President Isao Kudo

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BiBa



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GACHIDORA





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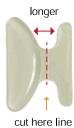


To prevent slip down of the plastic frame

CELL SEAL® U







• Just paste on the nose pad.

- When the nose pad is raised, the distance between the eyes and the lens is separated Eyelashes and cheeks are less likely to touch the eyeglasses.
- The shape of the cell seal has been changed to make it easier to turn up. Easy to peel off and paste by making cuts in the release paper.
- It is transparent color, made of silicon which is safe to the skin.



PAT no. 3157348

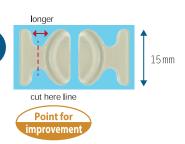




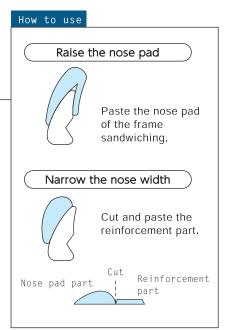
Small Size CELL SEAL

CELL SEAL® M





- For small plastic frame.
- Easy to turn up and paste.



PAT no. 3157348

Size (Thickness)	M (1.8mm) / L (2	.5mm) /	LL (3mm)
Material	Silicone	Package Box	1 pair Including 10 pairs



It is very fluffy

PAT no. 3202187



SPONGE PUFFS NOSE PAD®

- The shape of the round dome
- Antibacterial sponge puff
- Use a special medical adhesive seal
- Strong adhesive power



SALES POINT

Keep the make up of nose Glasses do not feel heavy.



Just paste on the nose pad of glasses.





Package	2 pairs
Box	including 10 package
Material	Nitrile Butadiene Rubber



PAT no. 4833954





For the progressive lens use

UP & DOWN NOSE PAD®

- The nose pad moves up and down by 5 mm. It makes it easy to see nearby.
- V character shape. Vertically up and down. The nose width does not change.
- Silicone surface



Since the near portion of the lens approaches the eye, You can see small characters and others nearby.







		Display set		
Package	1 pair	5 pair set		12 pair set
Туре	Screw in / Push on	Screw in		Screw:10 / Push:2
Size	15.5 × 8mm	Hole size	1.2 <i>φ</i>	
3126		Material	Ν	ylon



Suitable for various size temple tip



- Just insert to the temple tip. Glasses are fixed.
- Especially recommended for those who like to move such as sports.
- Since the distance between the eye and the lens is fixed, the burden on the eye is reduced.





The adjust parts for the slim temple tip.

* Width of temples : about 5mm - 10mm

Package	1 pair Include adjust parts & case
Color	BLACK / BLUE / GREEN / PINK
Material	Silicone
Box:	1) 1 color :10 pair
	2) Assortment :10 pair (Black:3/Blue:3/Green:2/Pink:2)

Large size Megalock



(Actual size)



Include adjust parts & case 1 pair Color BLACK / BROWN / BEIGE Вох 10 pairs Material Silicone

* Width of temples : about 4mm - 8mm

Small size Megalock





Brown





Package	1 pair	Include adjust parts & case
Color	BLACK / B	rown / green
Вох	10 pairs	
Material	Silicone	

^{*} Width of temples : about 4mm - 8mm



Just cover the temple tip by the silicone tube.

MEGANE GRIP

- Just insert to the temple tip.
- Suitable for temple tip because stretch silicone.
- Safety silicone material.









Package	1 pair	Box 10 pairs	
Color	Brown	Material	Silicone
Size	M / L	Outer/	$M:2.6\phi/4.3\phi$
		inner	L :3.1φ/4.8φ

Change to bifocals just by attaching to glasses.

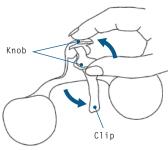
ROUGLASS® L

The licence of "manufacture and sales of medical equipment"

No. 13B3X00177



• It can be installed with one touch.



Reference for lens power

AGE	POWER
40-50	+1.00
45-55	+1.50
50-60	+2.00
55-65	+2.50
60-70	+3.00
70 ~	+3.50

Just pinch the clip and insert it inside the eyeglasses. Add the lens power to make it easy to see nearby.

Sales point

- I can not see detailed characters clearly.
- For nearness a little bit hard to see, but a bit more.
- I want to use my current glasses.
- It is troublesome to carry reading glasses on a trip or going out.



Power	+1.00 / +1.50 / +2.00 / +2.50 / +3.00 / +3.50
Material	Lens : Acrylic Clip : Nylon
Display	9 pieces(+1.00 : 1 / +1.50 : 2 / +2.00 : 2 / +2.50 : 2 / +3.00 : 1 / +3.50 : 1)



Fluorine blending in lenses, slippery, long-lasting glasses

CLEAN COAT

Make a coating film of fluorine and protect glasses from scratches and dirt.
Also for smart phones, PC monitors and other uses other than glasses.





Bulk	10ml
Material	Surfactant · Fluorine oil

Both cleaners and coatings can be done! Alcohol is not used at all.

Effect on lens

- Removes a wide variety of dirt on the entire lens surface.
- By making a coating film of fluorine on the whole lens surface
 - Prevent contamination and scratches.
 - Easily remove dirt.
 - Touch feeling when wiping the lens refreshing It is slippery.

Effect on frame

- By making a coating film of fluorine on the whole frame
 - It protects from hair tonic for Temple and temple end.
 - If you are allergic to the rash in Temple Prevent.
 - Prevention of whitening of plastic and tortoise shells.







Package

For sale: 10ml (20 pcs.)

For store demonstration: 200ml (3 pcs.)

Replenishment: 10 (1 pcs.)

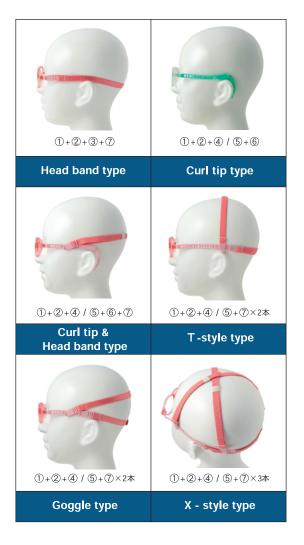


Optical frame for a baby (1-2 age)

BiBa

BiBa

Emphasis on safety · cuteness, hold tolerance for young children. Since after parts are also available, various customization is possible. Please try the shape that you can feel comfortably without disliking glasses.





Size	Frame: 36 / 38		
Color	Pink / Blue		

After part

① Front frame	② Silicone nose pad	③ temple for the band	Parts set
			200 - 200 -
④ short temple ⑤Long temple	⑥ Curl tip	⑦ Band	
0 1 1		Front Back	

Color: Pink / Blue



Standard of the silicone nose pad

SILICONE NOSE PAD DX





2 1	(10)		
Size	L (20mm)/M (17mm)/S (13mm)		
Color	Pad : Transparent	Hole size 1.2ϕ	
00.01	Metal: Gold or Silver		+
Package 1Box: 9 pairs (Gold:6 pairs/Silver:3 pairs) (e.			rs) (each size)
<u> </u>	Bulk: 50 pairs (each size)		

Gently absorb the movement of eyeglasses by the cushion function

CUSHION NOSE PAD C-one

- A resin cushion mechanism is provided in the conventional core portion, By integrally molding (making all shapes with one material) It enables unprecedented strength, springiness and flexibility We realized comfortable wearing feeling.
- Newly developed material Using ethylene elastomer, it is excellent in durability and chemical resistance, It is also used for medical use (clear food sanitation law), it is also a gentle pad on the skin.







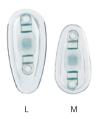
PAT. no.3208475

Size	L (17mm)/M (14.6mm)/S (11.6mm)		
Color	Transparent	hole size	1.1 φ
Туре	Screw in / Push or	ı	
Package	1 Box :25 pairs (s	sizes and type	es each)
	Bulk :50 Pairs (s	izes and type	s each)

Clear cushion pad of special plastic

CUSHION HILON NOSE PAD







Size	L (17mm)/M (14mm)
Color	Transparent Hole size 1.1 ϕ
Package	1 Box : 9 pairs (each size)
	Bulk :50 pairs (each size)



- High performance nose pad using special engineering plastic.
- Nose pad traces are difficult to attach to the nose.
- Cosmetics and sebum dirt are difficult to adhere.

Hilon nose pad

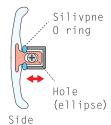
SERIES

There is cushioning property by adoption of silicon ring











PAT. no. 3169961

- Soft cushioning.
- No sound and no clattering.

Size	M (14.4mm)/S (13mm)
Hole size	1.2×1.6mm (1.2 screw available)
Color	Pad :Clear beige / Metal :Gold
Package	1 box :9 pairs (each size)
	Bulk :50 pairs (each size)





Standard Hilon pad

HILON NOSE PAD S

Size	14.4mm	Hole size	1.2 φ
Color	Pad:Clear beige	∕ Metal :G	iold
Package	1 box :9 pairs /	Bulk :50 pa	irs





Hilon pad for Men

HILON NOSE PAD R

Size	15mm	Hole size	1.2 φ
Color	Pad:Clear blue/	∕ Metal :Silv	ver
Package	1 box :9 pairs /	Bulk :50 pa	nirs

Cushion function of the new mechanism realized

CUSHION NOSE PA

PAT no. 4833790

This gap is

 Adopted comfortable material "ethylene elastomer".



Size	14mm		
Color	Transparent	Hole size	1.1 φ
Package	1 box : 9 pairs	/ Bulk : 50	pairs





Easy to remove broken screws

Driver(+) for removing broken screws

NEJI TORU ®plus ⊕ PAT.P



- A new screwdriver that can remove broken screws.
- This driver is dedicated screwdriver to remove with a crushed screw head.
- For hinge screw, rim screw, pad screw.
 Phillips(+) screw only. (Depends on size and condition.)



Try this before sending for repair! Can remove a crushed screw.

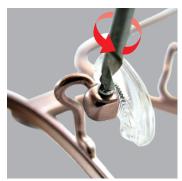




This driver is for counterclockwise turn only.
 Do not turn clockwise.



Hinge screw

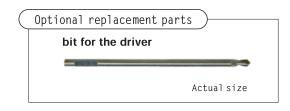


Pad screw



• Rim screw

Screw diameter	1.0mm 1.2mm 1.4mm
Package	Driver 1 pc. Wrench for replace the driver tip.











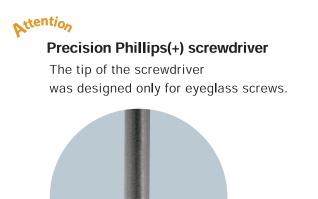
PAT.P

- A screwdriver that fits very well in the groove of the screw.
- It doesn't move rattlingly.
- The power to turn is efficiently transmitted to the screw.



tip protection to pick up

screws.





(Actual size)

length:115mm weight:33g



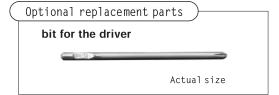
• Hinge screw



• Pad screw



• Rim screw



Screw diameter	1.0mm 1.2mm 1.4mm
Package	Driver 1 pc. Wrench for replace the driver tip.



The plier can adjust various nose pad arms.

CSL PLIER

PAT no. 3157348

Bicoh's Eyeglass tools

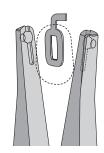




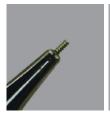
Attention

- CSL plier can adjust "click-in type" nose pad arm smoothly.
- Good hold the metal in the nose pad part with "grooves inside the tool" it can be adjusted with small power.
- It can also be used for "screw-type" pad box.





Very useful for adjusting these types of Clings.







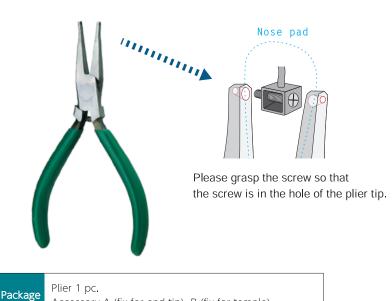






Vertical groove at the tip.

• It also has the function of a CS plier.



Accessory A (fix for end tip) B (fix for temple)



B (fix for temple)



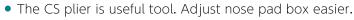
Insert to the top





CS PLIER





- Since you can grasp only the pad box surely, There is nothing to hurt.
- You can also use it for regular pads. (silicon nose pad, hard nose pad, etc.)
- Include acccessory parts. (same as the CSL Plier.)



Plier 1 pc.

Accessory A (fix for end tip) B (fix for temple)

For celluloid

Bicoh's

Eyeslass tools



Silicone nose pad for the plastic frame

. MORI





- Please bond with "Silicone Coat Set".
- 1) Take off the oil stains on the part to be coated.
- 2) When partially painting in a place without a step please mask with a cellophane tape etc.
- 3) Coat the primer and let it dry for more than 5 minutes.
- 4) Have the coat part level and apply silicone with a brush.
- 5) Paste the cell mori, touch lightly with your fingers and pull out the air.
- 6) Dry about 2-10 hours.



Size	No.1 (1mm) / No.2 (1.5mm) / No.3 (2.2mm)
Package	1 box :12 pairs (per size)
Material	Silicone



It can adhesiving and coating

SILICONE COAT SET

• Apply to the nose pad or temple tip part, etc. to prevent pain and gaps.

Functions

- Protect the human skin from plating, apply to the parts to prevent rash.
- Replacement of silicone portion of silicone processed frame, for repair bonding.
- It can also be used for coat for nose pad of plastic frames.

For celluloid and acetate

Package

Silicone glue×1 pc. / Coating brush×1 pc. / Primer×1 bottle



SILICONE TEMPLE TIP (ROUND HOLE)



Color	Black /Brown
Hole size	$1.4\phi - 1.5\phi$ (round hole)
Package	1) 5 pairs (Black : 2 pairs / Brown : 3 pairs)
	2) 1 color 5 pairs (per color)
Material	Cellulose propionate, Silicone

SILICONE TEMPLE TIP (FLAT HOLE)



SILICONE TEMPLE TIP (SLIM TYPE)



Color	Black / Brown / Demi / Pearl beige / Transparent
Hole size	$1.2\phi - 1.3\phi$ (round hole)
Package	1) 5 pairs (per color)
	2) 1 color 5 pairs (per color)
Material	Cellulose propionate, Silicone



Soft material temple tip for round and flat hole

SOFURE TEMPLE TIP



- Polyester elastomer (soft plastic).
- Very durable (cracking is also difficult to occur) It is gentle for the skin.

Color	Black / Brown
Size	$1.3\phi - 1.4\phi$ (round and flat)
Package	1) 8 pairs (Black :3 pairs/Brown :5 pairs)
	2) 1 color 8 pairs (per color)
Material	Polyester elastomer

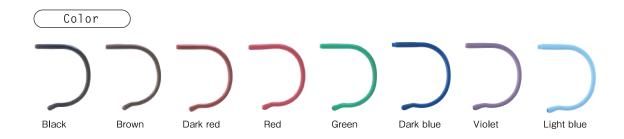
SILICONE CURL TIP FOR ADULT



SILICONE CURL TIP FOR KIDS



- Special silicone on the surface gentle to your skin and soften your ear hit.
- It can be adjusted according to the shape of the ear with hot air.
- Abundant color variation.



Color	Black / Brown / Dark red / Red / Green / Dark blue / Violet/ Light blue		
Size	$1.3\phi - 1.5\phi$ round hole		
Package	for Adult : 1) 4 pairs (Black : 1/ Brown : 2 / Dark red : 1)	2) 1 color 4 pairs (per color)	
	for Kids : 1) 4 pairs (Light blue / Green / Red / Violet :each 1 pair)	2) 1 color 4 pairs (per color)	
Matarial	Silicone, Polyester elastomer		



Add new funcion to 580 Univ. Lightest 53g *1

580 UniV[®] Pro

50 – 80

PAT.P.

The licence of "manufacture and sales of medical equipment" 13B3X00177

2019 "The most emotional eyewear" Grandprix



Attention

- Nose pad moves front and back by 5mm
- With corneal vertex distance measurement scale
- 5 Lenses (Front:3pcs. & back:2pcs.)

Half rim type for progressive lens use

580 UniV[®] Pro-LO

PAT.P.

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- PD 50~80 mm (25-40 mm per right and left)
- Adjust: Temple length Hight & width & open angle of nose pad Front angle

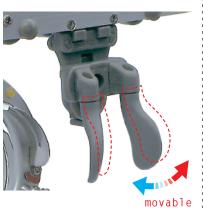
PD	50 — 80mm (25 — 40mm per right and left)		
Nose pad	Hight : 9mm (Stepless), width & open angle by 2 actions, Front and back : 5mm (Stepless)		
Temple	Length : 30mm (per 5mm) Front angle : up & down 7 degrees		
Astigmatic axis	Rotation function (5 degree)	Lens	Front :3 pcs. / Back :2 pc.
Weight	53g	Color	Grey

*1 Compared with the traial flame (left and right PD move independently, Nose pad moves front and back) by other companies.

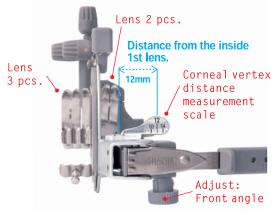
New Functions

Turn the knob

Turn the knob on the front **Nose Pad moves front and back by 5mm.**



With corneal vertex distance measurement scale



5 Lenses (Front:3 pcs. & back:2 pcs.)



The left and right PD move independently. Lightest $52g^{*2}$

580 UniV®

PD 50 - 80

PAT.P.

The licence of "manufacture and sales of medical equipment" 13B3X00177



Half rim type for progressive lens use

580 UniV-LO

PAT.P.

The licence of "manufacture and sales of medical equipment" 13B3X00177

- Half Rim type
- Lightest 49 g *2

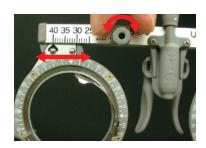
- PD 50~80 mm (25-40 mm per right and left)
- Adjust: Temple length · Hight & width & open angle of nose pad · Front angle
- 4 Lenses (Front:3 pcs. & back:1 pc)

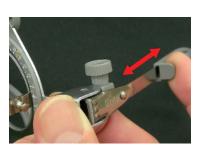


PD	50 - 80mm (25 - 40mm per right and left)			
Nose pad	Hight : 9mm (Stepless), width & open angle by 2 actions			
Temple	Length: 30mm (per 5mm) Front angle: up & down 7 degrees			
Astigmatic axis	stigmatic axis Rotation function (5 degree) Lei		Front :3 pcs. / Back :1 pc.	
Weight	Weight 52g		Grey	

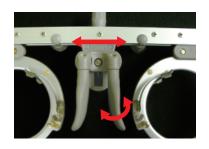
*2 Compared with the traial flame (left and right PD move independently, Nose pad moves front and back) by other companies.

Instruction

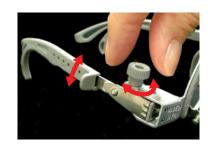














universal trial frame with one-touch PD adjustment

PAT no. 4121660



The licence of "manufacture and sales of medical equipment" 13B3X00177





PD	54 — 74mm		
Nose pad	Hight, width, open angle by 2 actions		
Temple	Length : 30mm (per 5mm) Front angle : up & down 7 degrees		
Astigmatic axis	Rotation function (5 degree)	Lens	Front : 3 pcs. / Back : 1 pc.
Weight	50g	Color	Grey

Full rim & Straight temple

674



Half rim & Curl temple

674

674



Half rim & Straight temple



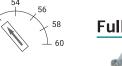
Universal trial frame for women and kids

C 486

48 - 60

The licence of "manufacture and sales of medical equipment" 13B3X00177





PD	48 60mm		
Nose pad	Hight, width, open angle by 2 actions		
Temple	Length: 20mm (per 5mm) Front angle: up & down 7 degrees		
Astigmatic axis	tigmatic axis Rotation function (5 degree) Lens		Front:3 pcs. / Back:1 pc.
Weight	48g	Color	Grey

PAT no. 4121660

Full rim & Straight temple

486



Half rim & Curl temple 486



Half rim & Curl temple

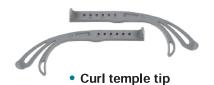
486



Spare for temple tip



Straight temple tip





Standars PD fix type TRIAL FRAME

SIMPLE BC

PD 54 56 58 60 62 64 66 68 70 72 74

The licence of "manufacture and sales of medical equipment" 13B3X00177



- Ultra lightweight (35 g) with few breakdown frames.
- Movable temple tip and gently embracing your head.
- Safe hinge structure without risk during desorption.

Simple BC for KIDS

COLOR SIMPLE BC

PD 48 50 52

For the profressive lens use

PD 56 58 60 62 64 66 68 70 72

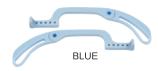




PD Size	48 / 50 / 52			
Temple	Length:9mm (per 3mm)			
remple	*PD52 : 12mm (per 3mm)			
Astigmatic axis	Rotation function (5 degree)			
Lenses	Front:3 pcs.			
Weight	33g	Color	Blue	



PD Size	54 (simpleBC) /56/58/60/62/64/66/68/70/72/74 (simpleBC)			
Nose Pad	Hight 2 action			
Temple	Length 12mm (per 3mm)			
Astigmatic axis	Rotation function (5 degree)	Lenses	nses Front:3 pcs./Back:1 pc.	
Weight	35g	Color Black		



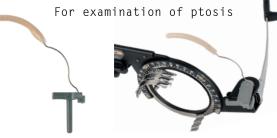


Spare temple tip

for Simple series

other option parts for our trial frame

Clutch function for the trial frame



Head band

Prevents slip of the trial frame

* Some older trial frames, It may not be installed.





Feel free to experience how the "high curve lens" looks

TRIAL SET FOR HIGH CURVE

PAT no. 3178090

 For customers considering sunglasses with high curve "Prescription glasses"



Just by attaching a high curve lens to the frame You can experience how the high curve looks.



A) Frame

Package

:1 pc

E) Ring for high curve :3 pairs / 6 pairs / 10 pairs

C) Ring for astigmatic :1 pair

B) Seal for lens

D) Scale for axis degree decision :1 pc

:1 pair

20



Tool for measuring head size

FITTING MEASURE

PAT no. 3191368



• Temple opening width and temple tip bending length are known by mm.

• It is similar to eyeglasses.

• You can appeal your skills.



Package

1 pc.







We are accepting OEM for trial lens set.





For those who need help with ptosis

CLUTCH GLASS α for "EYELID PTOSIS"

alpha



 Eliminate the discomfort of vision disorder caused by ptosis of the eyelid.

• It can be attached to a metal frame with a temple width of 5 mm or less.

riangle Use "CLUTCH GLASS II" for plastic frame.





Point for approvement

because by adding a one-turn twist at the base.

Package

Sold separately right and left

Slip off of the eyeglasses causes fatigue and eye strain.



2021.10



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